IATF 16949:2016 Master Internal Audit Checklist

Quick Links: Guidance | Result Charts | Process Report | Action Report

Before you begin auditing, review and edit the process name list in Cell B800. This will populate the drop-down menus in Column E and various axes within the audit result charts. Use the drop-down menu in Column F to select one of four audit findings defined by the audit criteria. Column G will automatically display a recommendation based on the audit finding. The response is then automatically represented as an 'x' in either Column H, I, J, or K. These columns are hidden. The indicator in Column L will update according to the perceived level of risk, e.g., minor or major. (Ref. Clause 6.4.8, ISO 19011:2018). Use the drop-down menus in Col M to select an appropriate root-cause. You can change this list by editing the root-cause list in Cell M800. Describe how to correct a nonconformance or adopt an opportunity in Col N. Record audit evidence, such as document numbers and revisions in Col O.

					Audit Findings & Actions					
Ref No.	**Clause Title**	**Q-No**	**Requirements/Questions**	**Process Name**	**Audit Result**	**Recommendations**	**Score**	**Possible Root-cause**	**Action Plan**	**Audit Evidence & Notes**
4.1	Organizational Context	1	Has your organization determined external and internal issues relevant to its purpose and its strategic direction that affect its ability to achieve the intended result(s) of its quality management system?	Business Planning	Minor NC	Identify and discuss the root-cause within 4 weeks and correct.	75	Human - Poor employee involvement	Reinforce training	
4.1	Organizational Context	2	Does your organization monitor and review information about these external and internal issues?	Business Planning	Major NC	Contain the problem imediately. Identify the root-cause within one week and correct.	25	Process - Procedures or work-instructions were inadequate/non-existent	Review and rewrite WI	
4.2a	Relevant Interested Parties	3	Does your organization determine the interested parties that are relevant to the quality management system?	Business Planning	Minor NC	Identify and discuss the root-cause within 4 weeks and correct.	75	Human - Lack of skill, training or experience	Reinforce training	
4.2b	Relevant Interested Parties	4	Does your organization determine the requirements of these interested parties that are relevant to the quality management system?	Design & Development	Conforms	Continue to monitor trends and indicators to determine ongoing stability.	100			
4.2	Relevant Interested Parties	5	Does your organization monitor and review information about these interested parties and their relevant requirements?	Business Review	Major NC	Contain the problem imediately. Identify the root-cause within one week and correct.	25	Process - Procedure was contradictory or confusing	Review and rewrite procedure	
4.3	Management System Scope	6	Does your organization determine the boundaries and applicability of the quality management system to establish its scope?	Management System	Major NC	Contain the problem imediately. Identify the root-cause within one week and correct.	25	Human - Inadequate management involvement	Reinforce training	
4.3a	Management System Scope	7	When determining this scope, has your organization considered the external and internal issues referred to in 4.1?	Management System	Conforms	Continue to monitor trends and indicators to determine ongoing stability.	100			
4.3b	Management System Scope	8	When determining this scope, has your organization considered the requirements of relevant interested parties referred to in 4.2?	Management System	Conforms	Continue to monitor trends and indicators to determine ongoing stability.	100			
4.3c	Management System Scope	9	When determining this scope, has your organization considered all relevant products and services produced by your organization?	Management System	Conforms	Continue to monitor trends and indicators to determine ongoing stability.	100			
4.3	Management System Scope	10	Has your organization applied all the requirements of IATF 16949:2016 if they are applicable within the determined scope of the quality management system?	Management System	Minor NC	Identify and discuss the root-cause within 4 weeks and correct.	75	Human - Poor employee involvement	Review training procedure	
4.3	Management System Scope	11	Is the scope of your organization's quality management system available and maintained as documented information and available to interested parties and workers? (See 7.5.1a)	Management System	Opportunity	Review and implement actions to deploy the opportunity to improve the process(s).	100	Opportunity for improvement	Review scope	
4.3	Management System Scope	12	Does the scope state the types of products and services covered, and provide justification for any requirement of IATF 16949:2016 that your organization determines is not applicable to the scope of its quality management system?	Management System	Major NC	Contain the problem imediately. Identify the root-cause within one week and correct.	25	Human - Human error	Reinforce training	
4.3.1	Determining the Scope of the QMS - Supplemental	13	Has your organization ensured that all supporting functions, whether on-site or remote (such as design centers, corporate headquarters, and distribution centers), are included in the scope of the Quality Management System (QMS)?	Management System	Conforms	Continue to monitor trends and indicators to determine ongoing stability.	100			
4.3.1	Determining the Scope of the QMS - Supplemental	14	Has your organization ensured that any permitted exclusions for this Automotive QMS Standard relate to the product design and development requirements within ISO 9001, Section 8.3 are justified and maintained as documented information (see Section 7.5)?	Management System	Conforms	Continue to monitor trends and indicators to determine ongoing stability.	100			
4.3.1	Determining the Scope of the QMS - Supplemental	15	Has your organization ensured that any permitted exclusions do not include manufacturing process design?	Management System	Conforms	Continue to monitor trends and indicators to determine ongoing stability.	100			
4.3.2	Customer-specific Requirements	16	Has your organization ensured customer-specific requirements are evaluated and included in the scope of your organization's quality management system?	Management System	Conforms	Continue to monitor trends and indicators to determine ongoing stability.	100			
4.4.1	Management System Processes	17	Has your organization established, implemented, maintained and continually improved its quality management system, including the processes needed and their interactions, in accordance with the requirements of IATF 16949:2016?	Management System	Conforms	Continue to monitor trends and indicators to determine ongoing stability.	100			
4.4.1	Management System Processes	18	Has your organization determined the process required for the quality management system, including their interactions, in accordance with requirements and their application throughout the organization?	Management System	Conforms	Continue to monitor trends and indicators to determine ongoing stability.	100			
4.4.1a	Management System Processes	19	Has your organization determined the inputs required and the outputs expected from these processes?	Management System	Conforms	Continue to monitor trends and indicators to determine ongoing stability.	100			
4.4.1b	Management System Processes	20	Has your organization determined the sequence and interaction of these processes?	Management System	Conforms	Continue to monitor trends and indicators to determine ongoing stability.	100			
4.4.1c	Management System Processes	21	Has your organization determined and applied the criteria and methods (including monitoring, measurements and related performance indicators) needed to ensure the effective operation and control of these processes?	Management System	Conforms	Continue to monitor trends and indicators to determine ongoing stability.	100			
4.4.1d	Management System Processes	22	Has your organization determined the resources needed for these processes and ensure their availability?	Management System	Major NC	Contain the problem imediately. Identify the root-cause within one week and correct.	25	Human - Did not follow procedures, a one-time lapse	Review training procedure	
4.4.1e	Management System Processes	23	Has your organization assigned responsibilities and authorities for these processes?	Management System	Major NC	Contain the problem imediately. Identify the root-cause within one week and correct.	25	Human - Physically unable perform the task	Reassign duties	
4.4.1f	Management System Processes	24	Has your organization addressed the risks and opportunities as determined in accordance with the requirements of 6.1?	Management System	Opportunity	Review and implement actions to deploy the opportunity to improve the process(s).	100	Opportunity for improvement	Review previous management review minutes	
4.4.1g	Management System Processes	25	Has your organization evaluated these processes and implement any changes needed to ensure that these processes achieve their intended results?	Management System	Conforms	Continue to monitor trends and indicators to determine ongoing stability.	100			
4.4.1h	Management System Processes	26	Does your organization improve the processes and the quality management system?	Management System	Conforms	Continue to monitor trends and indicators to determine ongoing stability.	100			
4.4.1.1	Conformance of Products and Processes	27	Has your organization ensured the conformance of all products and processes, including service parts and those that are outsourced, to all applicable customer, statutory, and regulatory requirements (see Section 8.4.2.2)?	Management System	Conforms	Continue to monitor trends and indicators to determine ongoing stability.	100			
4.4.1.2a	Product Safety	28	Does your organization have documented processes for the management of product-safety related products and manufacturing-processes which includes the identification by the organization of statutory and regulatory product-safety requirements?	Management System	Conforms	Continue to monitor trends and indicators to determine ongoing stability.	100			
4.4.1.2b	Product Safety	29	Does your organization have documented processes for the management of product-safety related products and manufacturing-processes which includes customer notification of requirements in item a?	Business Planning	Conforms	Continue to monitor trends and indicators to determine ongoing stability.	100			
4.4.1.2c	Product Safety	30	Does your organization have documented processes for the management of product-safety related products and manufacturing-processes which includes any special approvals for Design FMEA?	Business Planning	Conforms	Continue to monitor trends and indicators to determine ongoing stability.	100			
4.4.1.2d	Product Safety	31	Does your organization have documented processes for the management of product-safety related products and manufacturing-processes which includes the identification of product safety-related characteristics?	Business Planning	Conforms	Continue to monitor trends and indicators to determine ongoing stability.	100			
4.4.1.2e	Product Safety	32	Does your organization have documented processes for the management of product-safety related products and manufacturing-processes which includes the identification and controls of safety-related characteristics of product and at the point of manufacture?	Business Planning	Conforms	Continue to monitor trends and indicators to determine ongoing stability.	100			